



Nylon Extruded 6 – PA6 (Polyamide 6)

Rod , Sheet , Pipe

Mechanical Properties	Parameter	Value	Unit	DIN/EN/ISO
Modulus of elasticity (tensile test)	1mm/min	3300	MPa	527-2
Tensile strength	50mm/min	84	MPa	527-2
Tensile strength at yield	50mm/min	82	MPa	527-2
Elongation at Yield	50mm/min	5	%	527-2
Elongation at break	50mm/min	37	%	527-2
Flexural strength	2mm/min 10N	110	MPa	178
Modulus of elasticity (flexural test)	2mm/min 10N	3100	MPa	178
Compression Strength	1%/2% 5mm/min 10N	17/32	MPa	604
Compression modulus	5mm/min 10N	2900	MPa	604
Impact strength (Charpy)	Max. 7,5J	N.B.	kJ/m ²	179-1eU
Notched impact strength (Charpy)	Max. 7,5J	5	kJ/m ²	179-1eA
Ball indentation hardness	-	160	MPa	2039-1
Thermal Properties	Parameter	Value	Unit	DIN/EN/ISO
Glass transition temperature	-	51	°C	53765
Melting temperature	-	220	°C	53765
Service temperature	Short term	160	°C	-
Service temperature	Long term	100	°C	-
Thermal expansion (CLTE)	23-60°C, Long	8	10 ⁻⁵ K ⁻¹	11359-1;2
Thermal expansion (CLTE)	23-100°C, Long	138	10 ⁻⁵ K ⁻¹	11359-1;2
Specific heat	-	1.6	J/(g*K)	22007-4:2008
Thermal conductivity	-	0.37	W/(K*m)	22007-4:2008
Electrical properties	Parameter	Value	Unit	DIN/IEC
Surface resistance	-	>10 ¹²	Ω	60093
Other properties	Parameter	Value	Unit	DIN/EN/ISO/IEC
Water absorption	24h/96h (23°C)	0.3/0.6	%	62
Resistance to hot water/bases	-	(+)	-	-
Resistance to weathering	-	(+)	-	-
Flammability (UL94)	Corresponding to	HB	-	60695-11-10

